

Date: Tuesday, 8/21/2007 3:44:09 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 34200	
Estimate Number : 12791	
P.O. Number : <i>NIA</i>	Part Number : D35661
This Issue : 8/21/2007 S.O. No. : <i>NIA</i>	Drawing Number : D3566 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NIA</i> Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 33805	Material : <i>NIA</i>
Written By : <i>[Signature]</i>	Due Date : 8/31/2007 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:A New Issue 07-03-08 ec	
Est Rev:B Added Drain Holes 07-07-09 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s)
 NEOPRENE SHEET 0.063

B# M105113

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3566
 Dwg Rev: *B*
 Prog Rev: *B*

2-Deburr if necessary

*SAD 07/08/26**(20)**PTD*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07/08/26**(20)*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*LC 07/08/27**counted**(20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: _____

[Signature] 07/08/27 (20)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3566-1 PAR #: N/A Fault Category: Prod / FAB. ASS ^{med & small} NCR: Yes ~~No~~ DQA: [Signature] Date: 07/08/28
 QA: N/C Closed: [Signature] Date: 07/08/28

NCR: <u>34200</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>07/08/28</u>	<u>2.0</u>	<u>Scrap 2 parts, waterjet was cutting too fast, so parts were not correct</u>	<u>[Signature]</u> <u>05/01/28</u>	<u>Scrap, destroy, replace</u> <u>reduce speed on waterjet</u>	<u>[Signature]</u> <u>07/08/28</u>	<u>Er</u> <u>07/08/27</u>	<u>[Signature]</u> <u>05/01/28</u>	<u>Er</u> <u>07/08/27</u>

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34200

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 2 0708/28

Job Completion



Handwritten: u 0709/27

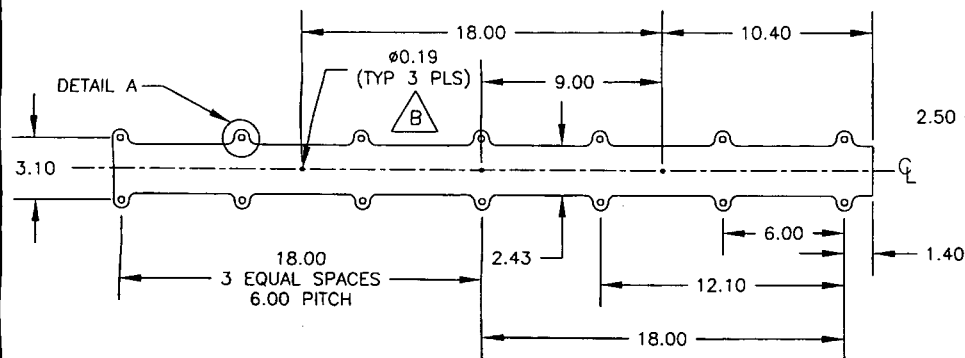
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

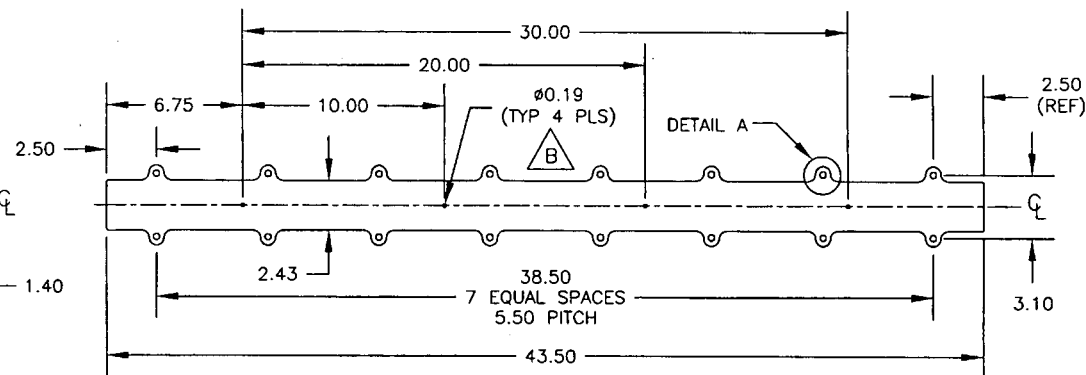
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

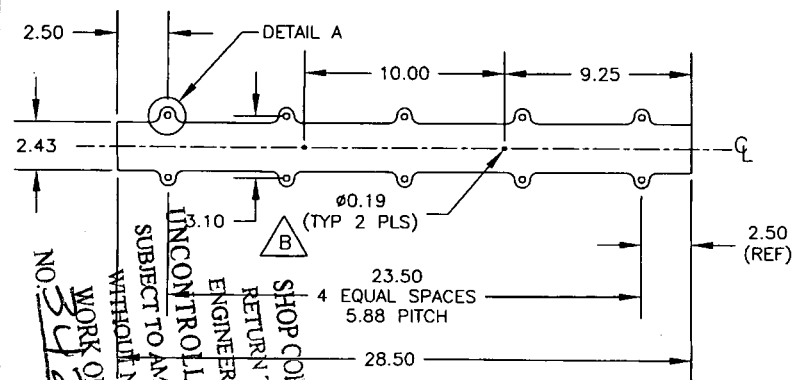
NOTE: Date & initial all entries



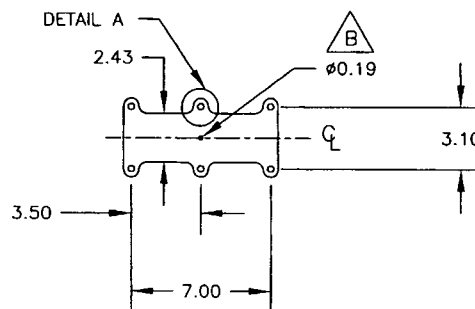
D3566-1 GASKET



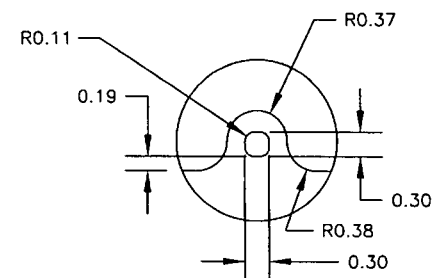
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



DETAIL A
SCALE 1:2

RELEASED
07.04.17

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

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B	07.04.17	ADD DRAIN HOLES
A	06.12.18	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3566
DATE	07.04.17	TITLE GASKET
		REV. B SHEET 1 OF 1 SCALE 1:8